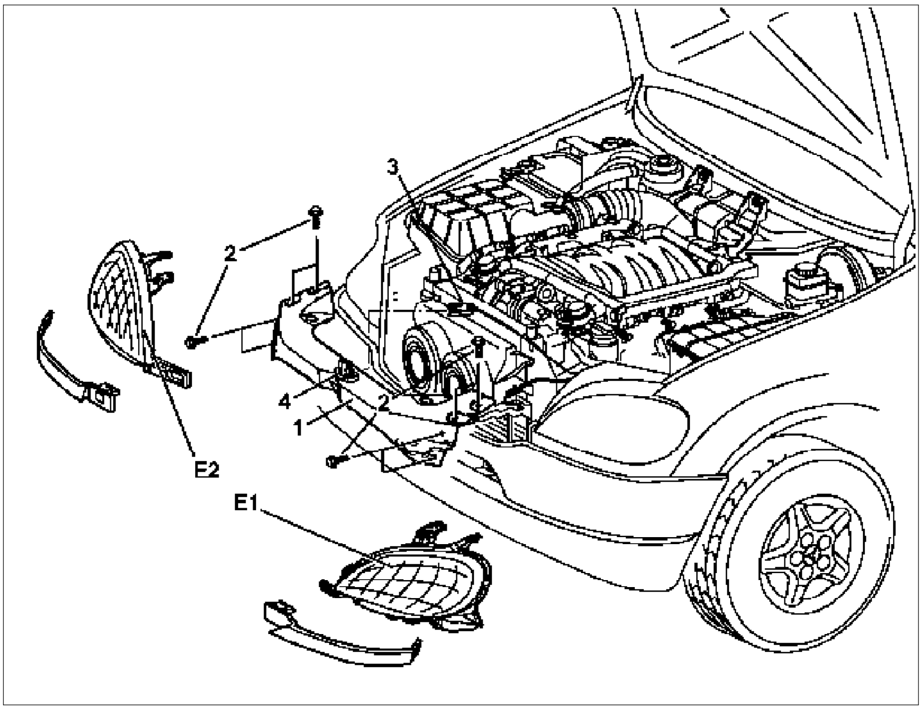
AR62.30-P-2300GH	Removing and installing front end cross member	15.4.97

MODEL 163

1 Upper frame cross member
2 Screws
3 Engine hood control cable
4 Engine hood lock
E1 Left headlamp unit
E2 Right headlamp unit



P62.30-0350-06

Operation no. of operation texts or of standard texts and flat rates

Division	Operation no.	Operation text
P	621300	REPAIRING FRONT REINFORCEMENT BETWEEN WHEELHOUSES
P	621304	REPLACING FRONT LEFT AND CENTER REINFORCEMENT BETWEEN WHEELHOUSES
P	621305	REPLACING FRONT LEFT AND CENTER REINFORCEMENT BETWEEN WHEELHOUSES (WHEN REPLACING WHEELHOUSE TOGETHER WITH LONGITUDINAL MEMBER)
P	621311	REPLACING FRONT RIGHT AND CENTER REINFORCEMENT BETWEEN WHEELHOUSES
P	621312	REPLACING FRONT RIGHT AND CENTER REINFORCEMENT BETWEEN WHEELHOUSES (WHEN REPLACING WHEELHOUSE TOGETHER WITH LONGITUDINAL MEMBER)
P	621315	REPLACING FRONT CENTER REINFORCEMENT BETWEEN WHEELHOUSES
P	621320	COMPLETELY REPLACING FRONT REINFORCEMENT BETWEEN WHEELHOUSES
P	621321	COMPLETELY REPLACING FRONT REINFORCEMENT BETWEEN WHEELHOUSES (WHEN REPLACING WHEELHOUSE TOGETHER WITH LONGITUDINAL MEMBER)
P	882302	REMOVING AND INSTALLING FRONT END CENTER SECTION

	Removal, installation		
1	Remove headlamp unit on left (E1) and right (E2)		AR82.10-P-4730GH
2	Remove upper frame cross member (1)	ℹ Unscrew screws (2).	
3	Remove engine hood control cable (3) from engine hood lock (4)	ℹ For this purpose turn upper frame cross member over. Unhook engine hood control cable and pry catch out of upper frame cross member.	
4	Remove upper frame cross member (1)		
5	Install in opposite order		